

**UNITED STATES BANKRUPTCY COURT
WESTERN DISTRICT OF MICHIGAN**

In re *TRI-CAST, INC.*
a Michigan Corporation

Case No.
Chapter 11

_____/ Debtor

LIST OF CREDITORS HOLDING 20 LARGEST UNSECURED CLAIMS

Following is the list of the debtor's creditors holding the 20 largest unsecured claims. The list is prepared in accordance with Fed. R. Bankr. P. 1007(d) for filing in this chapter 11 [or chapter 9] case. The list does not include (1) persons who come within the definition of "insider" set forth in 11 U.S.C. § 101, or (2) secured creditors unless the value of the collateral is such that the unsecured deficiency places the creditor among the holders of the 20 largest unsecured claims.

Name of Creditor and Complete Mailing Address including Zip Code	Name, Telephone Number and Complete Mailing Address, including Zip Code, of Employee, Agent, or Department of Creditor Familiar with Claim Who may be Contacted	Nature of Claim (Trade Debt, Bank Loan, Government Contract, etc.)	Indicate if Claim is Contingent, Unliquidated, Disputed, or subject to Setoff	Amount of Claim (if Secured also State Value of Security)
1 BECK ALUMINUM 300 ALLEN BRADLEY DRIVE MAYFIELD HEIGHTS OH 44124	Phone: BECK ALUMINUM 300 ALLEN BRADLEY DRIVE			\$ 408,420.48
2 ROBERT REININK 4850 HILLSIDE FARM ESTATES DR. GRAND HAVEN MI 49417	Phone: ROBERT REININK 4850 HILLSIDE FARM ESTATES DR. GRAND HAVEN MI 49417		Value: Net Unsecured:	\$ 87,510.00 \$ 0.00 \$ 87,510.00
3 PRAB INC. 5944 KILGORE RD. KALAMAZOO MI 49003	Phone: PRAB INC. 5944 KILGORE RD. KALAMAZOO MI 49003	Judgment Lien	Value: Net Unsecured:	\$ 54,150.00 \$ 0.00 \$ 54,150.00
4 BORDEN CHEMICAL INC. 480 E. BROAD STREET 29TH FLOOR COLUMBUS OH 43215	Phone: BORDEN CHEMICAL INC. 480 E. BROAD STREET 29TH FLOOR COLUMBUS OH 43215			\$ 43,226.21

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5 TRI-CITY PATTERN APPLE DRIVE FRUITPORT MI 49415	Phone: TRI-CITY PATTERN APPLE DRIVE FRUITPORT MI 49415			\$ 40,920.00
6 SHELL SANDS INC. 4195 BRADLEY ROAD PO BOX 5842 CLEVELAND OH 44109	Phone: SHELL SANDS INC. 4195 BRADLEY ROAD PO BOX 5842 CLEVELAND OH 44109			\$ 22,110.00
7 CRESTON INDUSTRIAL 1150 FRONT STREET NW GRAND RAPIDS MI 49504	Phone: CRESTON INDUSTRIAL 1150 FRONT STREET NW GRAND RAPIDS MI 49504			\$ 21,000.00
8 INDUSTRIAL TOOLS SALES 2865 WHITEHALL ROAD NORTH MUSKEGON MI 49445	Phone: INDUSTRIAL TOOLS SALES 2865 WHITEHALL ROAD NORTH MUSKEGON MI 49445			\$ 17,730.46
9 RESOURCE RECOVERY 15220 68TH AVE. COOPERSVILLE MI 49404-9705	Phone: RESOURCE RECOVERY 15220 68TH AVE. COOPERSVILLE MI 49404-9705			\$ 17,268.91
10 CARPENTER BROS 6120 NORTON CENTER DRIVE MUSKEGON MI 49441-6014	Phone: CARPENTER BROS 6120 NORTON CENTER DRIVE MUSKEGON MI 49441-6014			\$ 16,484.73
11 LIBERTY MUTUAL 75 REMITTANCE DRIVE SUITE 1837 CHICAGO IL 60675-1837	Phone: LIBERTY MUTUAL 75 REMITTANCE DRIVE SUITE 1837 CHICAGO IL 60675-1837			\$ 16,331.00
12 LAKE WELDING & SUPPLY PO BOX 207 363 OTTAWA MUSKEGON MI 49443	Phone: LAKE WELDING & SUPPLY PO BOX 207 363 OTTAWA MUSKEGON MI 49443			\$ 15,765.33

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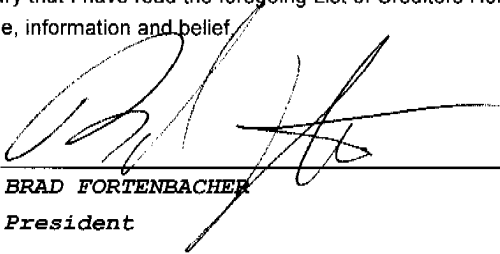
Name of Creditor and Complete Mailing Address including Zip Code	Name, Telephone Number and Complete Mailing Address, including Zip Code, of Employee, Agent, or Department of Creditor Familiar with Claim Who may be Contacted	Nature of Claim (Trade Debt, Bank Loan, Government Contract, etc.)	Indicate if Claim is Contingent, Unliquidated, Disputed, or subject to Setoff	Amount of Claim (if Secured also State Value of Security)
13 Z-ALLOY 1453 EAST 84TH PLACE MERRILLVILLE IN 46410	Phone: Z-ALLOY 1453 EAST 84TH PLACE MERRILLVILLE IN 46410			\$ 15,305.75
14 INDUSTRIAL FIREBRICK 625 ANN STREET NW GRAND RAPIDS MI 49504-2012	Phone: INDUSTRIAL FIREBRICK 625 ANN STREET NW GRAND RAPIDS MI 49504-2012			\$ 13,164.50
15 RIVERVIEW REFRACTORIES 927 INDUSTRIAL PARKWAY PLAINWELL MI 49080	Phone: RIVERVIEW REFRACTORIES 927 INDUSTRIAL PARKWAY PLAINWELL MI 49080			\$ 13,123.30
16 EMPIRE REFRACTORY 2000 BYRON CNTR AVE. SW WYOMING MI 49509	Phone: EMPIRE REFRACTORY 2000 BYRON CNTR AVE. SW WYOMING MI 49509			\$ 12,369.55
17 INDUSTRIAL SAW & SUPPLY PO BOX 517 GRANGER IN 46530	Phone: INDUSTRIAL SAW & SUPPLY PO BOX 517 GRANGER IN 46530			\$ 11,720.75
18 GREAT LAKES INDUSTRIAL 1901 GODFREY AVE SW GRAND RAPIDS MI 49509	Phone: GREAT LAKES INDUSTRIAL 1901 GODFREY AVE SW GRAND RAPIDS MI 49509			\$ 10,886.00
19 MENLO EXPEDITE PO BOX 1994 SCRANTON PA 18501-1994	Phone: MENLO EXPEDITE PO BOX 1994 SCRANTON PA 18501-1994			\$ 10,216.04
20 RTS PO BOX 1777 MUSKEGON MI 49443-1777	Phone: RTS PO BOX 1777 MUSKEGON MI 49443-1777			\$ 10,175.55

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DECLARATION UNDER PENALTY OF PERJURY ON BEHALF OF A CORPORATION

I, BRAD FORTENBACHER, President of the Corporation named as debtor in this case, declare under penalty of perjury that I have read the foregoing List of Creditors Holding Twenty Largest Unsecured Claims and that they are true and correct to the best of my knowledge, information and belief.

Date: 9/30/04

Signature 
Name: BRAD FORTENBACHER
Title: President